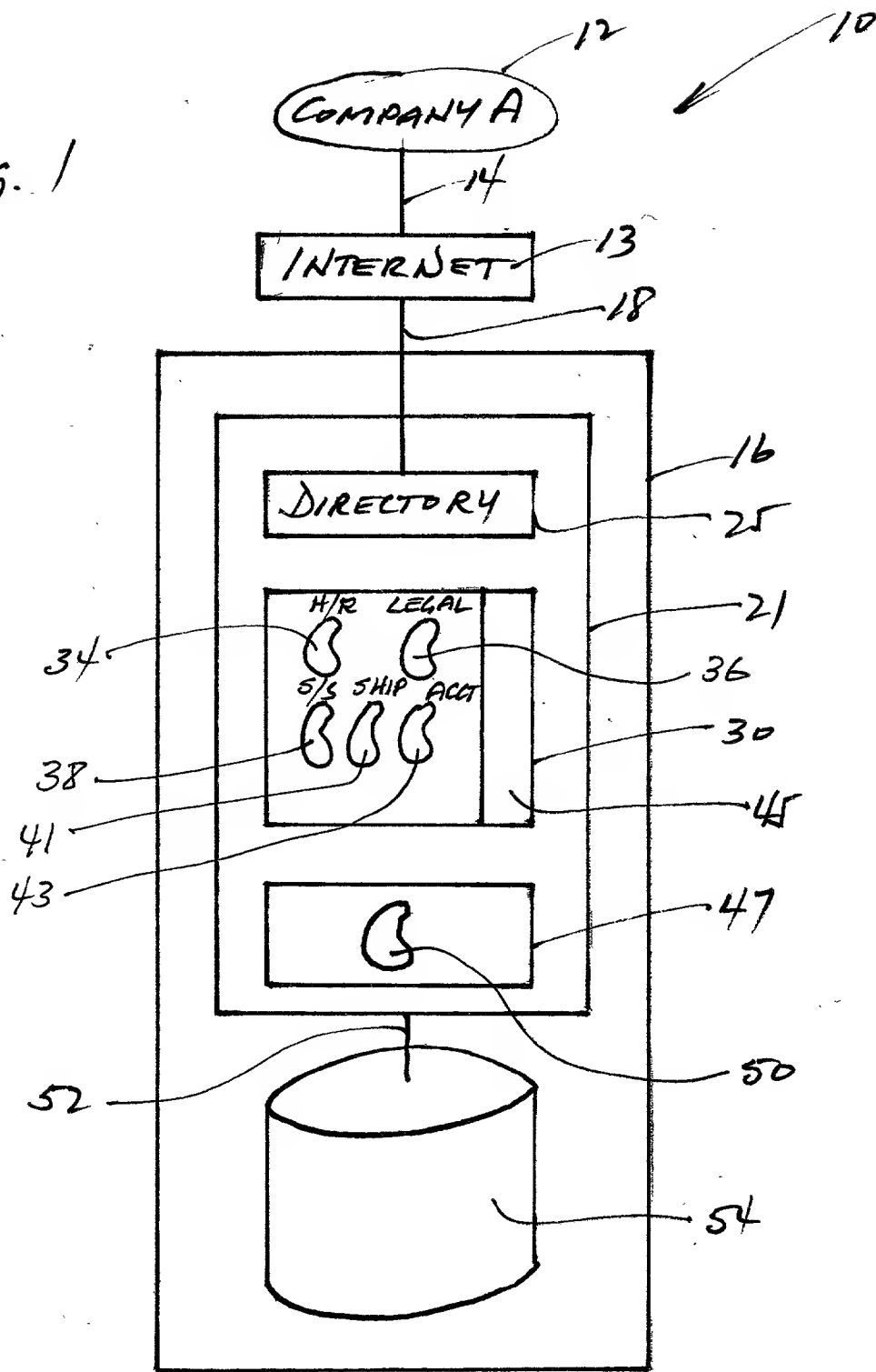


Fig. 1



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IDENTITY	ROLE	BEAN
JOHN	SHIPPING CLERK	SHIP
JUDY	LAWYER	LEGAL
TIM	BOOKKEEPER	ACCT

Fig. 2

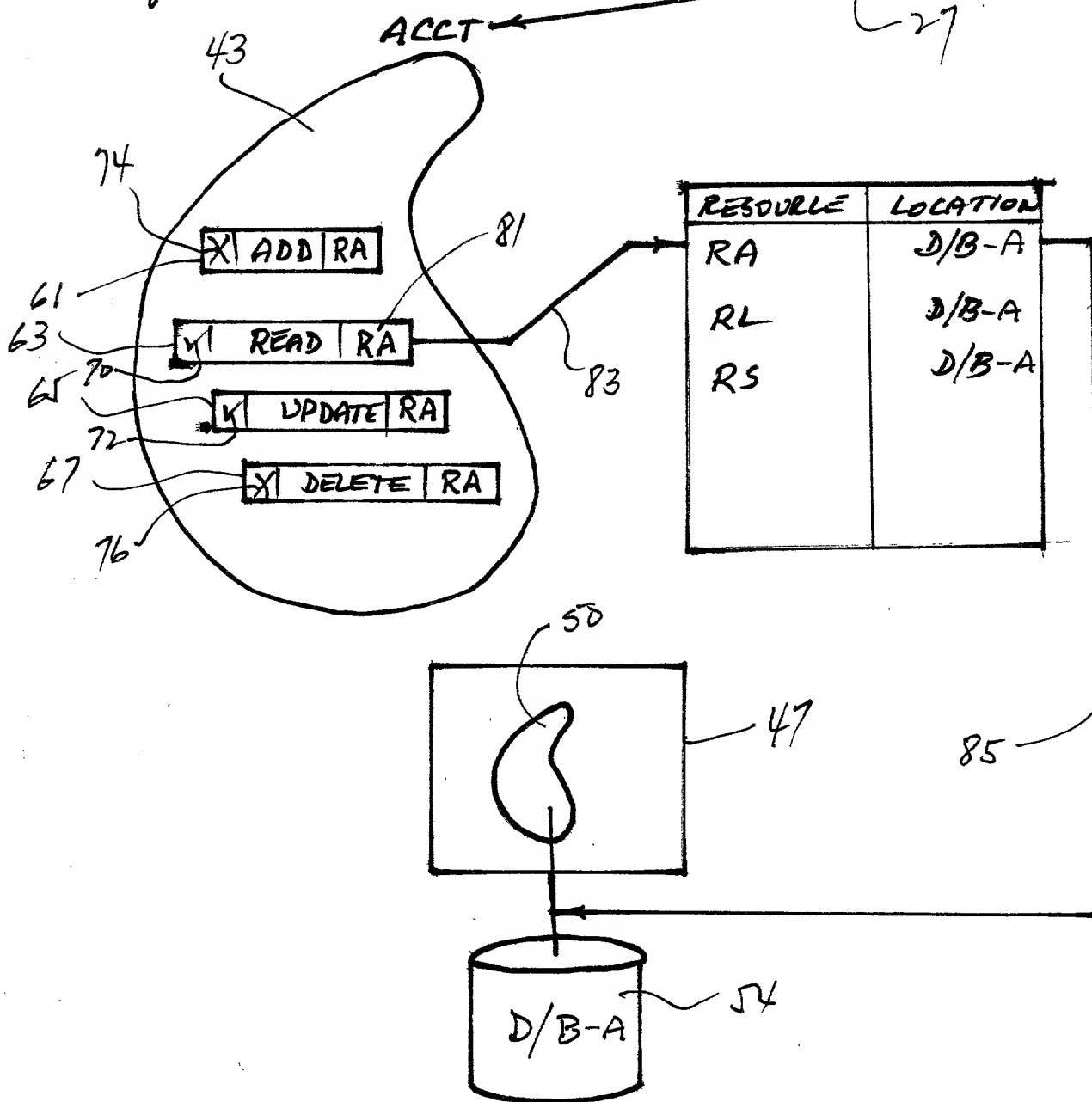




Fig. 4

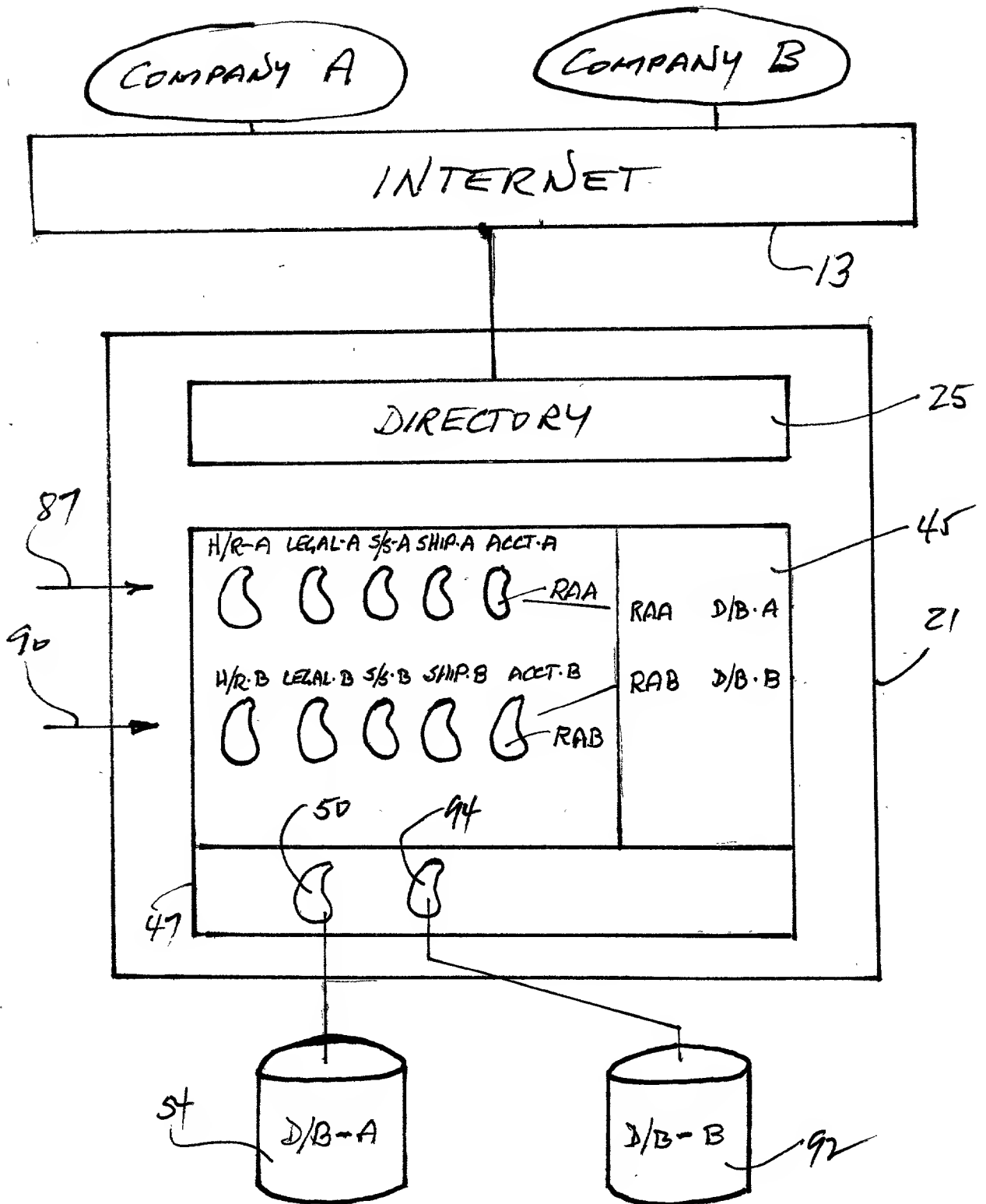


Fig. 5

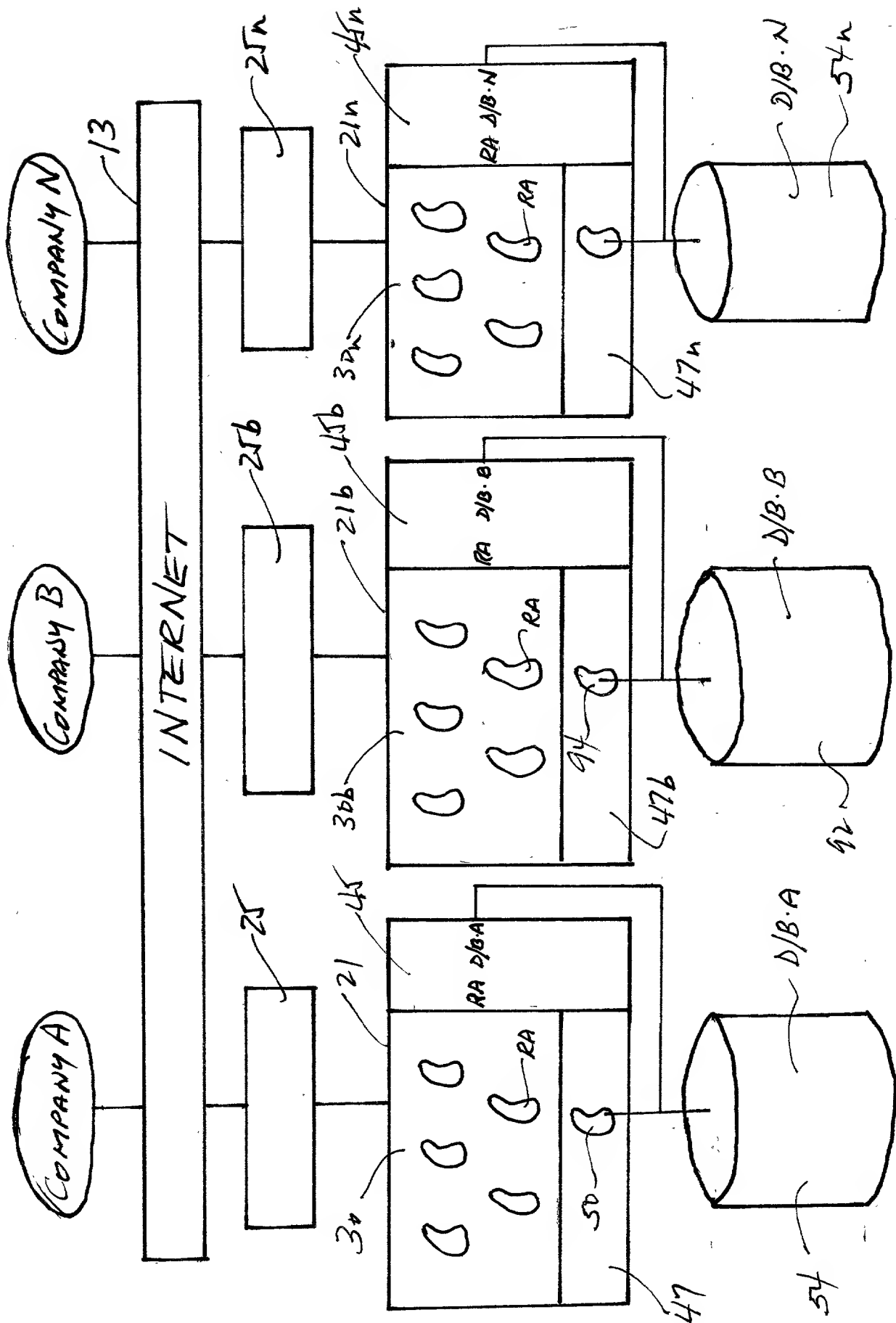
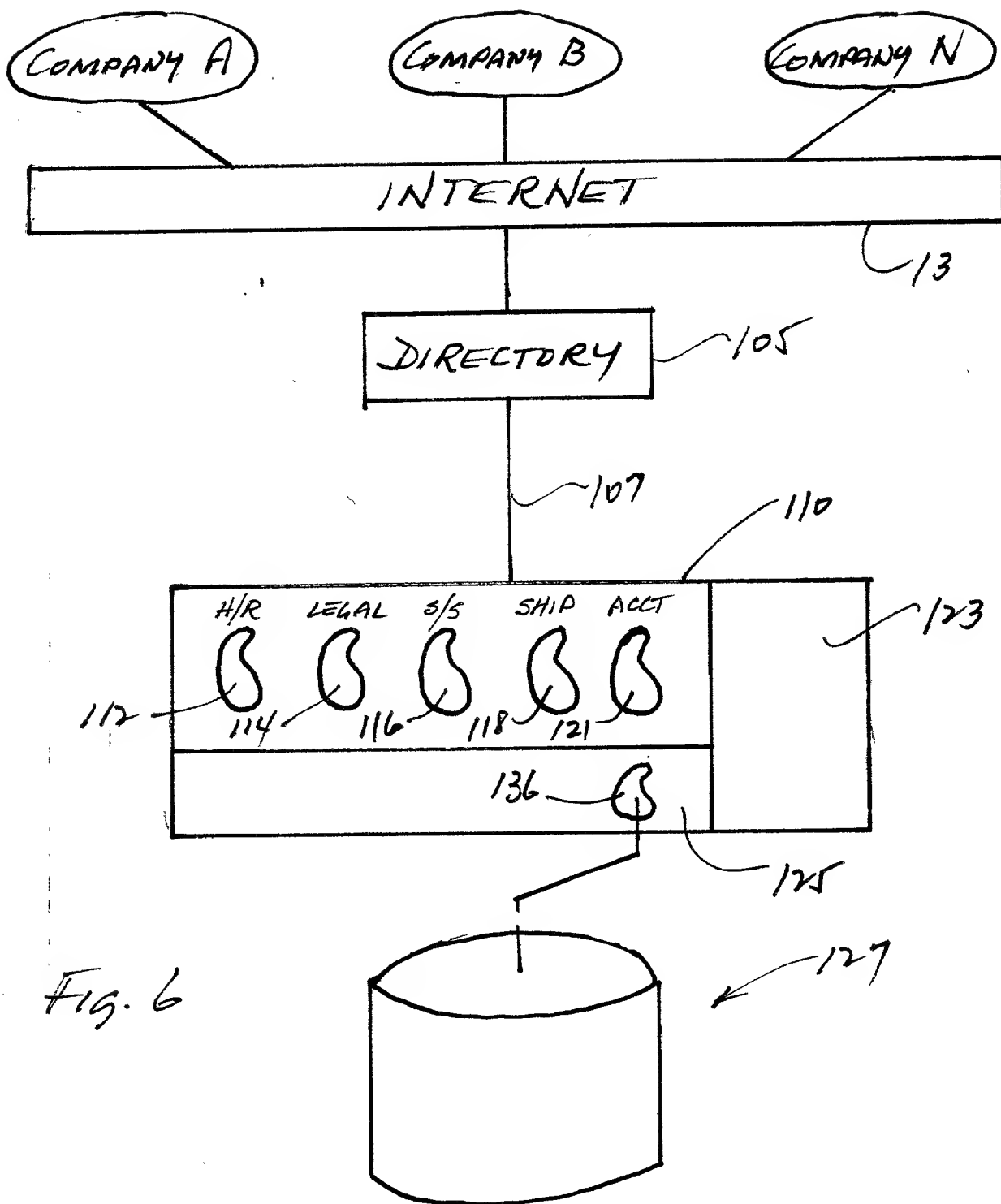
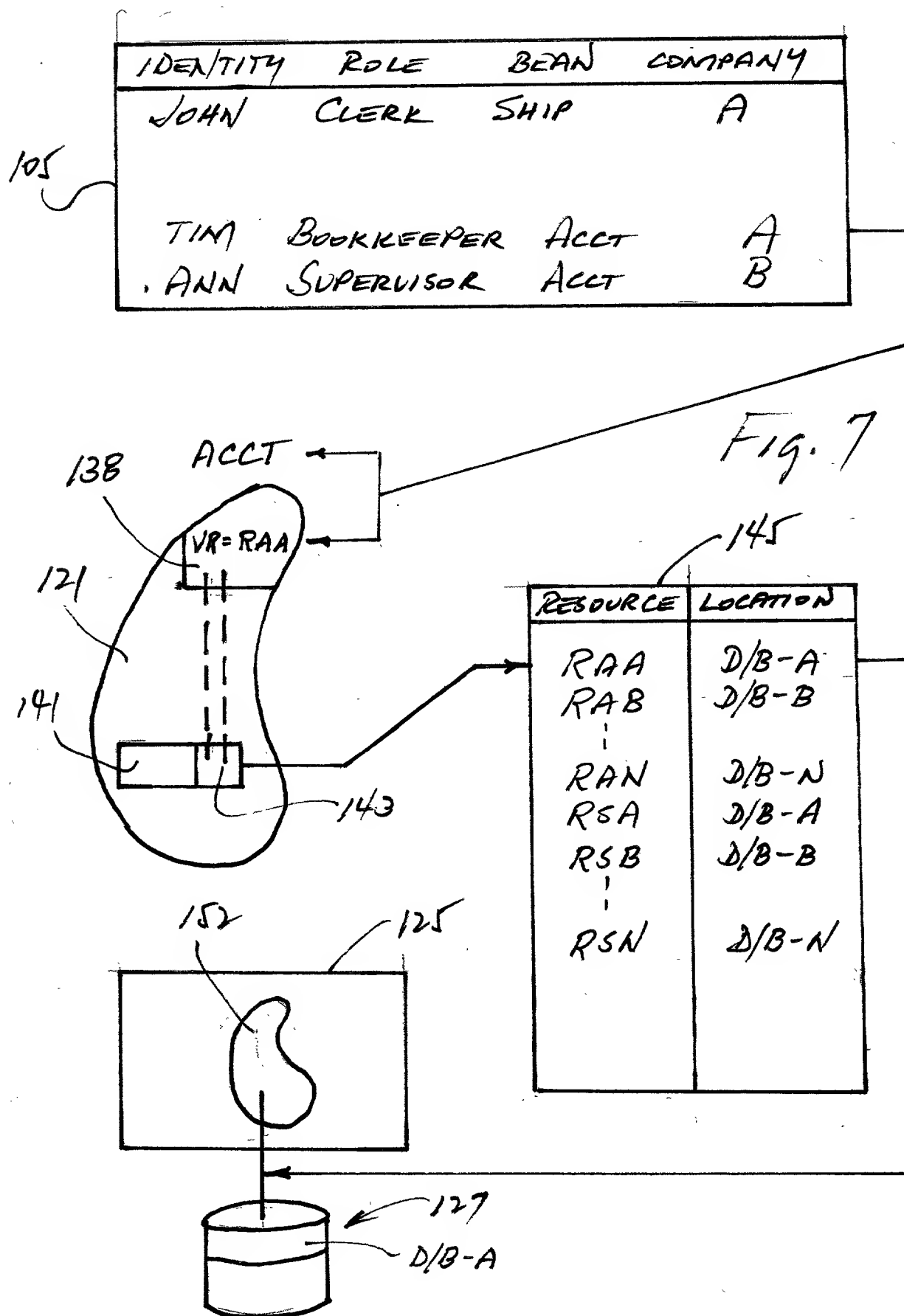


FIG. 6





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IDENTITY	ROLE	BEAN	COMPANY
TIM	BOOKKEEPER	ACCT	A
ANN	SUPERVISOR	ACCT	B

Fig 8

